

# MATERIAL SAFETY DATA SHEET

## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT

**Product Name:** MOBILMET 423  
**Product Description:** Base Oil and Additives  
**Product Code:** 201570201010, 662213-00, 971853  
**Intended Use:** Metal processing fluid

### COMPANY IDENTIFICATION

**Supplier:** EXXON MOBIL CORPORATION  
3225 GALLOWS RD.  
FAIRFAX, VA. 22037 USA

**24 Hour Health Emergency:** 609-737-4411  
**Transportation Emergency Phone:** 800-424-9300  
**ExxonMobil Transportation No.:** 281-834-3296  
**Product Technical Information:** 800-662-4525, 800-947-9147  
**MSDS Internet Address:** <http://www.exxon.com>, <http://www.mobil.com>

## SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

### Reportable Hazardous Substance(s) or Complex Substance(s)

Name	CAS#	Concentration*
HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)	64742-46-7	20 - 30%

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

## SECTION 3 HAZARDS IDENTIFICATION

This material is considered to be hazardous according to regulatory guidelines (see (M)SDS Section 15).

### POTENTIAL HEALTH EFFECTS

If swallowed, may be aspirated and cause lung damage. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. High-pressure injection under skin may cause serious damage.

**Target Organs:** Skin |

### ENVIRONMENTAL HAZARDS

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**NFPA Hazard ID:** Health: 0 Flammability: 1 Reactivity: 0  
**HMIS Hazard ID:** Health: 0\* Flammability: 1 Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

## SECTION 4 FIRST AID MEASURES

### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

### INGESTION

Seek immediate medical attention. Do not induce vomiting.

### NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

## SECTION 5 FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Pressurized mists may form a flammable mixture.

**Hazardous Combustion Products:** Smoke, Fume, Aldehydes, Sulfur oxides, Incomplete combustion products, Oxides of carbon

### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** >170°C (338°F) [ASTM D-92]  
**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0  
**Autoignition Temperature:** N/D

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

### PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders. For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

### SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

### ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

## SECTION 7 HANDLING AND STORAGE

### HANDLING

Avoid breathing mists or vapors. Avoid contact with skin. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the

material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

## STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Do not store in open or unlabelled containers.

<b>SECTION 8</b>	<b>EXPOSURE CONTROLS / PERSONAL PROTECTION</b>
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## EXPOSURE LIMIT VALUES

**Exposure limits/standards (Note: Exposure limits are not additive)**

Source	Form	Limit / Standard			NOTE	Source
HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m <sup>3</sup>		N/A	OSHA Z1
HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)		TWA	5 mg/m <sup>3</sup>		N/A	ExxonMobil
HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)	Inhalable fraction.	TWA	5 mg/m <sup>3</sup>		N/A	ACGIH

**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following is recommended: 5 mg/m<sup>3</sup> - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

## ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

## PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate air-purifying respirator approved for dust / oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended. Chemical type goggles should be worn during misting operations.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid  
**Color:** Brown  
**Odor:** Characteristic  
**Odor Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15 °C):** 0.85  
**Flash Point [Method]:** >170°C (338°F) [ASTM D-92]  
**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0  
**Autoignition Temperature:** N/D  
**Boiling Point / Range:** > 316°C (600°F)  
**Vapor Density (Air = 1):** > 2 at 101 kPa  
**Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20 °C  
**Evaporation Rate (n-butyl acetate = 1):** N/D  
**pH:** N/A

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**Log Pow (n-Octanol/Water Partition Coefficient):** N/D  
**Solubility in Water:** Negligible  
**Viscosity:** 15 cSt (15 mm<sup>2</sup>/sec) at 40 °C | 3.5 cSt (3.5 mm<sup>2</sup>/sec) at 100°C  
**Oxidizing Properties:** See Hazards Identification Section.

## OTHER INFORMATION

**Freezing Point:** N/D  
**Melting Point:** N/A  
**Pour Point:** -20°C (-4°F)  
**DMSO Extract (mineral oil only), IP-346:** < 3 %wt

## SECTION 10 STABILITY AND REACTIVITY

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**HAZARDOUS POLYMERIZATION:** Will not occur.

## SECTION 11 TOXICOLOGICAL INFORMATION

### ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
<b>Inhalation</b>	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs. Based on assessment of the components.
<b>Ingestion</b>	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
<b>Skin</b>	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	May dry the skin leading to discomfort and dermatitis. Based on assessment of the components.
<b>Eye</b>	
Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

### CHRONIC/OTHER EFFECTS

#### For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking

conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

**Contains:**

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

Additional information is available by request.

**The following ingredients are cited on the lists below:** None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC  
2 = NTP SUS

3 = IARC 1  
4 = IARC 2A

5 = IARC 2B  
6 = OSHA CARC

<b>SECTION 12</b>	<b>ECOLOGICAL INFORMATION</b>
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The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**

Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

**MOBILITY**

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Base oil component -- Expected to be inherently biodegradable

**BIOACCUMULATION POTENTIAL**

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

**OTHER ECOLOGICAL INFORMATION**

**VOC:** 15.9 G/L [ASTM E1868-10]

<b>SECTION 13</b>	<b>DISPOSAL CONSIDERATIONS</b>
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

## DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

## REGULATORY DISPOSAL INFORMATION

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.**

<b>SECTION 14</b>	<b>TRANSPORT INFORMATION</b>
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**LAND (DOT):** Not Regulated for Land Transport

**LAND (TDG):** Not Regulated for Land Transport

**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code

**AIR (IATA):** Not Regulated for Air Transport

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
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**OSHA HAZARD COMMUNICATION STANDARD:** When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.

**Complies with the following national/regional chemical inventory requirements::** AICS, ENCS, IECSC, KECI, PICCS, TSCA

**Special Cases:**

Inventory	Status
NDSL	Restrictions Apply

**EPCRA SECTION 302:** This material contains no extremely hazardous substances.



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**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)	64742-46-7	1, 4, 17, 18, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
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N/D = Not determined, N/A = Not applicable

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Revision Changes:

- Section 06: Protective Measures was modified.
- Section 09: Phys/Chem Properties Note was modified.
- Section 09: Boiling Point C(F) was modified.
- Section 08: Comply with applicable regulations phrase was modified.
- Section 09: Vapor Pressure was modified.
- Section 11: Dermal Lethality Test Data was modified.
- Section 11: Dermal Lethality Test Comment was modified.
- Section 11: Oral Lethality Test Data was modified.
- Section 11: Inhalation Lethality Test Data was modified.
- Section 11: Dermal Irritation Test Data was modified.
- Section 11: Eye Irritation Test Data was modified.
- Section 11: Oral Lethality Test Comment was modified.
- Section 11: Inhalation Lethality Test Comment was modified.
- Section 11: Dermal Irritation Test Comment was modified.
- Section 11: Eye Irritation Test Comment was modified.
- Section 11: Inhalation Irritation Test Data was modified.
- Section 09: Relative Density - Header was modified.
- Section 09: Flash Point C(F) was modified.
- Section 09: Viscosity was modified.
- Section 09: Viscosity was modified.
- Section 14: LAND (TDG) - Header was modified.
- Section 15: List Citation Table - Header was modified.
- Section 15: National Chemical Inventory Listing was modified.
- Section 15: Community RTK - Header was modified.

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Section 08: Exposure limits/standards was modified.  
Section 08: Exposure Limits Table was modified.  
Section 12: Other Ecological Information - Header was added.  
Section 15: Chemical Name - Header was added.  
Section 15: CAS Number - Header was added.  
Section 15: List Citations - Header was added.  
Section 15: List Citations Table was added.  
Section 12: California VOC was added.  
Section 12: California VOC was added.

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#### **PRECAUTIONARY LABEL TEXT:**

**Contains:** HYDRO TREATED MIDDLE DISTILLATE (PETROLEUM)  
CAUTION!

#### **HEALTH HAZARDS**

Repeated exposure may cause skin dryness or cracking. If swallowed, may be aspirated and cause lung damage.

**Target Organs:** Skin |

#### **PRECAUTIONS**

Avoid breathing mists or vapors. Avoid contact with skin.

#### **FIRST AID**

**Inhalation:** Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

**Eye:** Flush thoroughly with water. If irritation occurs, get medical assistance.

**Oral:** Seek immediate medical attention. Do not induce vomiting.

**Skin:** Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

#### **FIRE FIGHTING MEDIA**

Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

#### **SPILL/LEAK**

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Report spills as required to appropriate authorities. Seek the advice of a specialist before using dispersants.

#### **Use**

Not intended or suitable for use in or around a household or dwelling.

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The information and recommendations contained herein are, to the best of ExxonMobil's knowledge and belief, accurate and reliable as of the date issued. You can contact ExxonMobil to insure that this document is the most current available from ExxonMobil. The information and recommendations are offered for the user's consideration and



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examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. The term, "ExxonMobil" is used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliates in which they directly or indirectly hold any interest.

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MHC: 2A, 0B, 0, 0, 1, 1

PPEC: C

DGN: 2010407XUS (1018249)

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